



ID	Qty	Title
A	1	.25 x 12 x 12 Plate
B	5	.125 x 2 x 2 Square Tube x 6
C	2	.25 x 6 x 6 Plate

ALL PROCESSES TO BE COMPLETED WITH THE MATERIALS PROVIDED

1. WELD IN ACCORDANCE WITH WPS# 104
2. TACK COMPLETE ASSEMBLY IN ANY POSITION NO TACKS OUTSIDE WELDS
3. WELDING TO BE DONE WITH PLATE A FLAT ON THE TABLE
4. ALL VERTICAL WELDS TO BE DOWNHILL



National SkillsUSA
Welding Contest

TITLE

GMAW

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

SIZE
A